

连续抽油杆

CONTINUOUS SUCKER ROD

国内唯一的一家集钢质连续抽油杆的科研、开发、生产制造和作业服务为一体的综合企业。年生产能力 120 万米，年作业施工能力 1500 井次。

Our company is the only comprehensive enterprise which researches, develops, manufactures continuous steel sucker rod and provides related oilfield services in China.

Its annual output reaches to 1.2 million meters and service capacity about 1500 wells.

该产品是我公司自主研发的新产品，获得国家中小企业创业基金资助。连续抽油杆及其作业施工设备获得国家发明专利两项，实用新型专利十三项，填补了国内空白。

The continuous steel sucker rod is researched and developed by our company independently, gaining funding from government.

The continuous sucker rod and service equipment have acquired two "National Patent for Invention" and thirteen "Patent for Utility Model", filled the domestic blank.

公司生产的钢质连续抽油杆，材料采用优质铬钼合金钢，通过特殊生产工艺轧制而成，横截面为圆形或椭圆形，成品是根据抽油杆等应力设计由不同规格连续杆组成，中间没有接箍，各规格杆体之间通过先进的焊接工艺组配。

Continuous steel sucker rod adopts quality chrome-molybdenum alloy steel rolled by special manufacturing process with round or elliptical section. Finished product is a combination of continuous sucker rods designed in different sizes and of different stresses, which are welded together through advanced welding procedure. No couplings exist.

连续抽油杆的特点

Features

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| <ol style="list-style-type: none"> 1、截面成圆形或椭圆形； 2、材料采用优质合金钢； 3、特殊的焊接工艺,没有接箍。 | <ol style="list-style-type: none"> 1. Round or elliptical section; 2. Quality alloy steel material; 3 Special welding procedures, and no couplings. |
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尺寸及偏差 Dimensions and Tolerances

| 尺寸型号 Size model | 杆体公称尺寸 Nominal size mm | 短轴直径 Short axis diameter ±0.4 mm | 长轴直径 Long axis diameter ±0.4 mm | 横截面积 Cross-sectional area mm ² | 质量 weight ±0.25 kg/m |
|--------------------|------------------------------|---|--|---|-------------------------------|
| LG16 | 16 | 13.6 | 18.1 | ≥ 198 | 1.56 |
| LG19 | 19 | 15.2 | 22.1 | ≥ 285 | 2.24 |
| LG22 | 22 | 17.8 | 25.5 | ≥ 387 | 3.04 |
| LG25 | 25 | 19.5 | 32.0 | ≥ 506 | 3.98 |
| LG27 | 27 | 22.0 | 32.0 | ≥ 572 | 4.49 |
| LG29 | 29 | 24.5 | 32.5 | ≥ 642 | 5.04 |
| LGY16 | 16 | 15.9 | 15.9 | ≥ 198 | 1.56 |
| LGY19 | 19 | 19.1 | 19.1 | ≥ 285 | 2.24 |
| LGY20 | 20 | 20.0 | 20.0 | ≥ 314 | 2.43 |
| LGY22 | 22 | 22.2 | 22.2 | ≥ 387 | 3.04 |
| LGY25 | 25 | 25.4 | 25.4 | ≥ 506 | 3.98 |
| LGY28 | 28 | 28.0 | 28.0 | ≥ 615 | 4.83 |
| LGY29 | 29 | 28.6 | 28.6 | ≥ 642 | 5.04 |
| LGY30 | 30 | 30.0 | 30.0 | ≥ 706 | 5.54 |